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PROHIBITED.

NEXT ASSEMBLY		PROJECT		REVISIONS				
500-302039-301		500 VARIOUS		REV.	DESCRIPTION	REV BY	DATE	APPV

NOTE:

1. HEAT TREAT TO CONDITION H900 IAW AMS2759/3
MINIMUM HARDNESS HB 388-444 (HRC 40-47).
NO ADDITIONAL TENSILE TESTS REQUIRED IF THE
MATERIAL CERTIFICATION QUALIFIES THROUGH TEST THAT THE MATERIAL
CAPABILITY MEETS THE MINIMUM PERFORMANCE REQUIREMENTS PER
AMS 5604/5643 AT THE H900 CONDITION.

- DO NOT SCALE DRAWING - UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES REMOVE ALL BURRS & BREAK SHARP EDGES			SIGNATURE		DATE
			DRAWN BY: D KRUITHOFF		DATE: 7/29/13
TOLERANCES MACHINE FINISH 63/ DIMENSIONS: X.X ± .1 X.XX ± .01 X.XXX ± .005 ANGLES: X ± 1° X.X ± .5°			CHECKED BY: D WRIGHT		DATE: 2/12/14
			PRODUCTION CONTROL: J RODRIQUEZ		DATE: 2/11/14
MATERIAL 1 AISI 17-4PH, H900, PER AMS 5643			ENGINEER APPROVAL: D CORNELIUS		DATE: 2/12/14
			ESTIMATED WEIGHT: 0.011 Lbs		SIZE: B
FINISH ELECTROPOLISH PER ASTM B912			DRAWING FILE NAME: 500-302050		SCALE: 2:1
			MODEL FILE NAME: 500-302050		SHEET 1 OF 1
			TITLE LINK, CHAIN ADJUSTER		REV IR

500-302050-001,
LINK, CHAIN ADJUSTER

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